



Allemand
frères sa

GOOD WORK WITH FINEWORK
TECHNICAL BROCHURE

OVERVIEW



FINEWORK

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DRAWER CABINETS

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WORKBENCHES

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SERIES 6000 – 6500 – 7000 BENCHES

Manually adjustable structure



Metallic construction in square tube 40x20 mm with 4 manually adjustable feet from 900 to 1050 mm in square tube of 55x55 mm.

Worktops: see page 10.

Width mm	Depth mm	Height mm	Order no.
1230	680	900-1050	200.001
1430	680	900-1050	200.002

Electronically adjustable structure



Metallic construction in square tube 40x20 mm with 4 electronically adjustable feet from 900 to 1160 mm in square tube of 55x55 mm.

Worktops: see page 10.

Width mm	Depth mm	Height mm	Order no.
1230	680	900-1160	200.003
1430	680	900-1160	200.004

Back and side panel



Back panel

19 mm wooden back panel. The panel is fixed on the metallic structure.

Bench 1230 mm

Width mm	Height mm	Execution	Order no.
1113	652	Laminate	200.050
1113	652	Wood	200.051

Bench 1430 mm

Length mm	Height mm	Execution	Order no.
1313	652	Laminate	200.052
1313	652	Wood	200.053

Side panel

19 mm wooden side panel (each pieces). The panel is fixed on the metallic structure.

Width mm	Height mm	Execution	Order no.
563	652	Laminate	200.054
563	652	Wood	200.055

Footrest



This extremely solid footrest can be hooked on the crossbeam. The footrest is adjustable in height and in side. The weight-bearing surface can be inclined and is covered with a ribbed matt.

	Order no.
Footrest	200.056

Canal of electrification



Steel made horizontal canal of electrification. The canal is fixed behind the bench, under the benchtop. Openings allow the passage of cables.

Width mm	Height mm	Depth mm		Order no.
1100	700	100	Bench 1230 mm	200.057
1300	700	100	Bench 1430 mm	200.058

Technical bottom



Technical bottom designed to take the electric cables as well as various pipes of fluids. With amovible lid.

Width mm	Depth mm	Execution	Order no.
556	166	Laminate	200.059
556	166	Wood	200.060

Worktops

See page 10.

Various accessories

See pages 11-12.

- Armrests
- Lamps
- Support for lamp
- Vacuum and pressed air systems
- Electrical command with memory
- Extensible shelf for keyboard
- Pass cables
- Mediabox
- CPU holder
- Plate for fixing the vice
- Monitor screen arm

SERIES 6000 – 6500 – 7000 DRAWERS CABINETS

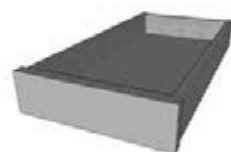
Drawers cabinets



Cabinet housing

Laminated or wood cabinet housing with inside perforations to fix the drawers.

Height mm	Width mm	Depth mm	Clear height	Execution	Order no.
457	307	550	416	Laminate	200.020
713	307	550	672	Laminate	200.021
457	307	550	416	Wood	200.022
713	307	550	672	Wood	200.023

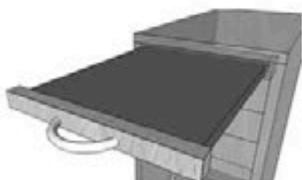


Entirely or partially extensible drawers

Beechwood made drawers. Either entirely or partially extensible drawers. Deadened closure mechanism. Laminated or wood made front part. Front handle in aluminium. Drawer's inside size: 226x413mm

Height of drawers: 1 unit = 32mm.

Number units	Front Height	Execution	Entire ext. Order no.	Part ext. Order no.
2	64 mm	Laminate	200.024	200.124
3	96 mm	Laminate	200.025	200.125
4	128 mm	Laminate	200.026	200.126
6	192 mm	Laminate	200.027	200.127
2	64 mm	Wood	200.028	200.128
3	96 mm	Wood	200.029	200.129
4	128 mm	Wood	200.030	200.130
6	192 mm	Wood	200.031	200.131



Extensible shelf

Fully extensible shelf in laminated thick wood. Deadened closure mechanism. The front part can be made in laminate or wood. The front handle is made in aluminium.

Size: 254x413 mm

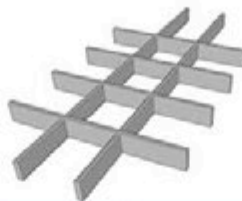
Height: 1 unit = 32 mm

Number units	Front height	Execution	Order no.
1	32 mm	stratifié	200.032
1	32 mm	bois	200.033

Locking system

Cylinder locking system.

Locking system	Order no.
	200.034



Drawer Partition

Dividers with 2 slotted partitions and 4 dividers.

Width mm	Depth mm	Height mm	Order no.
227	472	24	200.035

Cupboard



Cupboard

Horizontal cupboard with a roller shutter. The cupboard is either made in laminate or in solid wood. The roller shutter is in dark grey colored wood.

Width mm	Height mm	Depth mm	Execution	Order no.
700	200	450	Laminate	200.040
700	200	450	Wood	200.041



Opened cupboard

Bench 1230 mm with 1 Cabinet

Width mm	Height mm	Depth mm	Execution	Order no.
807	180	450	Laminate	200.042
807	180	450	Wood	200.043

Bench 1430 mm with 1 Cabinet

Width mm	Height mm	Depth mm	Execution	Order no.
1007	180	450	Laminate	200.044
1007	180	450	Wood	200.045

Bench 1430 mm with 2 Cabinets

Width mm	Height mm	Depth mm	Execution	Order no.
700	200	450	Laminate	200.046
700	200	450	Wood	200.047

SERIES 6000 – 6500 – 7000

EXAMPLES OF DRAWERS CABINETS WITH TOTAL EXTENSION

Cabinets 457 mm height



Nbr. Drawers	Drawers mm	Locking system	Execution	Order no.
4	64+64+96+192	No	Laminate	200.100
4	64+64+96+192	Yes	Laminate	200.101
4	64+64+96+192	No	Wood	200.102
4	64+64+96+192	Yes	Wood	200.103



Nbr. Drawers	Drawers mm	Locking system	Execution	Order no.
5	3x64+96+128	No	Laminate	200.104
5	3x64+96+128	Yes	Laminate	200.105
5	3x64+96+128	No	Wood	200.106
5	3x64+96+128	Yes	Wood	200.107

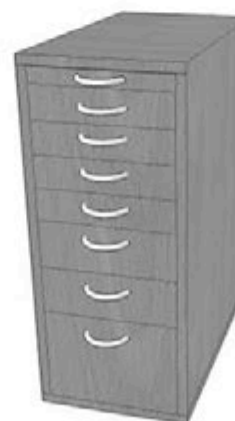
Cabinets 713 mm height



Nbr. Tiroirs	Drawers mm	Locking system	Execution	Order no.
7	4x64+96+128+192	No	Laminate	200.108
7	4x64+96+128+192	Yes	Laminate	200.109
7	4x64+96+128+192	No	Wood	200.110
7	4x64+96+128+192	Yes	Wood	200.111



Nbr. Drawers	Drawers mm	Locking system	Execution	Order no.
8	5x64+96+128+128	No	Laminate	200.112
8	5x64+96+128+128	Yes	Laminate	200.113
8	5x64+96+128+128	No	Wood	200.114
8	5x64+96+128+128	oui	Wood	200.115



Nbr. Drawers	Drawers mm	Locking Serrure	Execution	Order no.
7+tablette	32+4x64+2x96+192	No	Laminate	200.116
7+tablette	32+4x64+2x96+192	Yes	Laminate	200.117
7+tablette	32+4x64+2x96+192	No	Wood	200.118
7+tablette	32+4x64+2x96+192	Yes	Wood	200.119

SERIES 6000 – 6500 – 7000

EXAMPLES OF DRAWERS CABINETS WITH PARTIAL EXTENSION

Cabinets 547 mm height



Nbr. Drawers	Drawers mm	Locking system	Execution	Order no.
4	64+64+96+192	No	Laminate	200.200
4	64+64+96+192	Yes	Laminate	200.201
4	64+64+96+192	No	Wood	200.202
4	64+64+96+192	Yes	Wood	200.203



Nbr. Drawers	Drawers mm	Locking system	Execution	Order no.
5	3x64+96+128	No	Laminate	200.204
5	3x64+96+128	Yes	Laminate	200.205
5	3x64+96+128	No	Wood	200.206
5	3x64+96+128	Yes	Wood	200.207

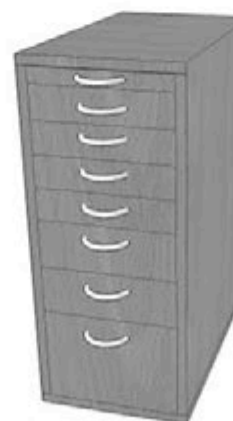
Cabinets 713 mm height



Nbr. Drawers	Drawers mm	Locking system	Execution	Order no.
7	4x64+96+128+192	No	Laminate	200.208
7	4x64+96+128+192	Yes	Laminate	200.209
7	4x64+96+128+192	No	Wood	200.210
7	4x64+96+128+192	Yes	Wood	200.211



Nbr. Drawers	Drawers mm	Locking system	Execution	Order no.
8	5x64+96+128+128	No	Laminate	200.212
8	5x64+96+128+128	Yes	Laminate	200.213
8	5x64+96+128+128	No	Wood	200.214
8	5x64+96+128+128	Yes	Wood	200.215



Nbr. Drawers	Drawers mm	Locking system	Execution	Order no.
7+tablette	32+4x64+2x96+192	No	Laminate	200.216
7+tablette	32+4x64+2x96+192	Yes	Laminate	200.217
7+tablette	32+4x64+2x96+192	No	Wood	200.218
7+tablette	32+4x64+2x96+192	Yes	Wood	200.219

SERIES 4000 / 3000 / 2000 / 1000 TABLE SUBCONSTRUCTIONS

Structures



Serie 2000: fixed height

Extremely stable workbench support on fix height. With regulating screws for a perfect level. Equipped with a canal designed to take the electric cables as well as various pipes of fluids. A low level crossbeam means that the bench can be equipped with a foot rest.

Colour: according to our colour collection

Worktops: see page 10.

Width mm	Depth mm	Height (without top) mm	Order no.
1230	680	950	64.325
1430	680	950	64.326
1530	680	950	64.327



Serie 3000: Manually adjustable height

Extremely stable workbench support, toolless adjustable in the height. With regulating screws for a perfect level. Equipped with a canal designed to take the electric cables as well as various pipes of fluids. A low level crossbeam means that the bench can be equipped with a foot rest.

Colour: according to our colour collection

Worktops: see page 10.

Width mm	Depth mm	Height (without top) mm	Order no.
1230	680	830 – 1170	64.335
1430	680	830 – 1170	64.336
1530	680	830 – 1170	64.337



Serie 4000: electrically adjustable height

Extremely stable workbench support, adjustable electrically in the height. With regulating screws for a perfect level. Equipped with a canal designed to take the electric cables as well as various pipes of fluids. A low level crossbeam means that the bench can be equipped with a foot rest.

Colour: according to our colour collection

Worktops: see page 10.

Width mm	Depth mm	Height (without top) mm	Order no.
1230	680	830 – 1170	64.667
1430	680	830 – 1170	64.668
1530	680	830 – 1170	64.669

Max. load: 150 kg with evenly distributed load

Serie 1000: watchmakerbench in beech wood



Extremely stable watchmakerbench in beech wood. Each bench with 2 cabinets and 7 drawers. With 1 shelf and central drawer. Top in laminate. Armrests in plain beech wood. Without accessories.

Width mm	Depth mm	Height mm	Order no.
1300	680	1050	64.100

ACCESSORIES 4000/3000/2000

Covers



Cover for electric canal

Cover in steel fixed on the side of the electric canal.
Colour: according to our colour collection

Width mm	Height mm	Order no.
60	145	63.671

Side cover for the crossbeam

Side cover in steel for crossbeam (in set of 2 pieces).
Colour according to our colour collection

Width mm	Height mm	Order no.
60	145	63.679

Rear cover for crossbeam

Rear cover for the crossbeam.
Colour according to our collection

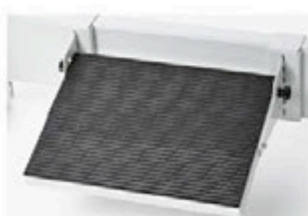
Width mm	Height mm	Order no.
1220	145	63.672
1420	145	63.673
1520	145	63.674

Membrane for cables

Membrane in rubber to pass the cables in the electric canal (set of 3 pieces).
Colour: black

Ø mm	Height mm	Order no.
60	145	64.033

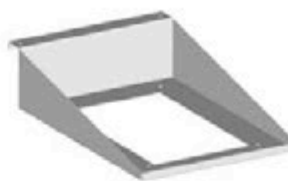
Footrest



An extremely solid, soldered construction that can be hooked over the lower crossbeam under the bench. The weight-bearing surface can be inclined and is covered with a ribbed matt (black).
Colour: black

	Order no.
Footrest	64.030

Support for the drawer cabinet



Support for the drawer cabinet

With this support the drawer cabinet can be fixed underneath the workbench.
The drawers are always at the appropriate height.
Colour: according to our colour collection

	Width mm	Depth mm	Order no.
Support	411	572	64.031

Made for cabinets: B 400 N, B 401 N, B 402 N *

* Higher cabinets will limit the adjustment of the height.

Assembly set for hanging cabinets

To fix the cabinet under the top of the bench.
Containing: 4 screws M8 x 16 mm
4 washers 10.5/21 x 2

	Order no.
Assembly set	64.032

Partition material for drawers



Woodinsert for drawers

Execution in fine wood. All inserts are equipped with partitions made for watchmakers tools or parts.

Width mm	Depth mm	For drawers Height in mm		Order no.
295	455	50, 75, 100	(4x5 partitions)	77.002
295	455	150, 200		77.003

Various accessories

See page 11-12.

- Armrests
- Lamps
- Lamp support
- Pass-cables
- Mediabox
- Vacuum and pressed air systems
- Plate for fixing the vice
- Monitor screen arm
- Electrical command with memory
- CPU holder
- Extensible shelf for keyboard

WATCHMAKER WORKTOPS FOR SERIES FROM 7000 TO 2000

Watchmaker tops



Laminated execution

Workbench top in 30 mm thick wooden working surface faced with laminate. A 2 mm round border of black PVC is fixed to each edge on the top. The worktop is equipped with holes for fixing a lamp and for the vacuum system. The front part is milled to allow the vice plate to be attached.

Colour: light grey NCS S 1500-N

Width mm	Depth mm	Thickness mm	Order no.
1230	680	30	64.051
1430	680	30	64.052
1530	680	30	64.053

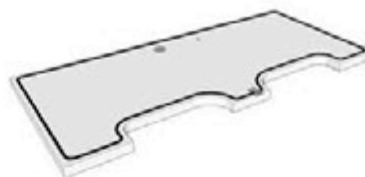


Beechwood

Workbench top in 40 mm thick plain beechwood. A 2 mm round border of black PVC is fixed to each edge on the top. The worktop is equipped with holes for fixing a lamp and for the vacuum system. The front part is milled to allow the vice plate to be attached.

Width mm	Depth mm	Thickness mm	Order no.
1230	680	40	64.054
1430	680	40	64.055
1530	680	40	64.056

Watchmaker Benchtop for adjustable armrests

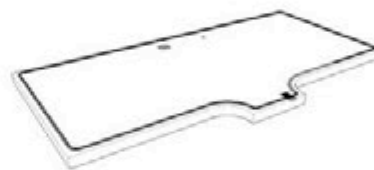


Laminated execution for integrated armrests

Tabletop constructed with a 40 mm thick laminated wood. This surface is equipped with a 2 mm black PVC round boarder fixed. The tabletop is also equipped with holes to fix a lamp and to install a vacuum system. The milled front part allows to attach a vice plate. The milled front part allows to attach a vice plate.

Colour: light grey NCS S 1500-N

Width mm	Depth mm	Thickness mm	Order no.
1430	680	40	64.072
1530	680	40	64.073

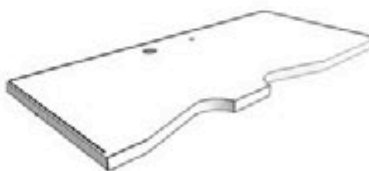


Laminated execution for overflowing armrests

Tabletop constructed with a 40 mm thick laminated wood. This surface is equipped with a 2 mm black PVC round boarder fixed on each side of the table top. The tabletop is also equipped with holes to fix a lamp and to install a vacuum system. The milled front part allows to attach a vice plate. The front part of the table has a special shape which allows to fix adjustable armrests.

Colour: grey NCS S 1500-N

Width mm	Depth mm	Thickness mm	Order no.
1430	780	40	64.076
1530	780	40	64.077



Compact ergonomic benchtop for 3D small armrests

Ergonomic and compact benchtop meeting all the ergonomics standards set by the SUVA.

Benchtop in 40mm thick laminated wood. A 2mm round border in black PVC is fixed on 3 sides of the benchtop. The worktop is equipped with holes for the vacuum system and to fix a lamp.

color: grey NCS S 1500-N

Width mm	Depth mm	Thickness mm	Order no.
1230	680	40	64.080
1430	680	40	64.081

VARIOUS ACCESSORIES FOR WATCHMAKERS FOR SERIES FROM 7000 TO 2000

Fixed armrests



Fixed armrests inlaid in the worktop

Armrests made in wood and covered with skay black coloured leather.

	Order no.
Fixed armrests inlaid	77.020



Large overflowing armrests

Armrests made in wood and covered with skay black coloured leather.

	Order no.
Large overflowing armrests	77.021

Adjustable armrests



Adjustable armrests

Multifunction armrests. They are adjustable in height, width, depth and in inclination. Skay black coloured leather made armrests, formed anatomically. Support in steel.

	Order no.
Adjustable armrests	77.023



Adjustable armrests "3D small"

Multifunction armrests in skay black leather, adjustable in height, width, depth and inclination. Armrests for the compact ergonomic benchtop.

	Order no.
Adjustable armrests 3D small	77.022

Lighting



Watchmakers lamp and support

Lighting system specifically designed for watchmaker work. Consist of a 36 Watt/230 Volt tube providing the essential. Lighting for the workplace. It allows positioning in 3 directions for optimal lighting. Black aluminium support inlaid in the perforation allows the lamp to pivot on 180 degrees. Lamp color: metallic grey

	Width mm	Power Watt	Tension Volt	Order no.
Lamp	411	36	230	77.010
Support for lamp				77.006

LED lamp for watchmaker

LED lighting system for watchmaker work. High brightness. Electricity saving, brightness adjustment range from 10% to 100%. Power 30 Watt, tensions 110 - 230 Volt.

	Width mm	Power Watt	Tension Volt	Order no.
LED Lamp	628	30	110 - 230	77.011
Lamp support				77.006

Monitor screen arm and extensible shelf for keyboard



	Order no.
Monitor screen arm	77.030
Extensible shelf for keyboard	77.031

Electrical command with memory



Electrical height adjustment with 4 memory positions

	Order no.
Electrical command with memory	65.232

VARIOUS ACCESSORIES FOR WATCHMAKERS FOR SERIES FROM 7000 TO 2000

Pass-cables



Round pass-cables

Round pass-cables diameter 80 mm fixed on the benchtop with swivelling lid.

	Order no
Round pass-cables	200.061



Pass-cables rectangular

Rectangular pass-cables in black plastic or light gray with removable lid.

Length mm	Width mm	Order no
262	119	200.062

Vacuum and pressed air systems



Simple vacuum and pressed air system

The vacuum system consists of a round steel tube support in the shape of a quarter circle, which pivots on a fixed base on the worktop surface. A PVC tube is housed inside the support. The vacuum system is fitted with a counterweight to ensure the automatic return of the tube. Delivered without pencils or brushes.

Colour: black

	Height mm	Order no.
Vacuum & pressed air support with counterweight	300	77.001
Vacuum tube diameter 10 mm 2,5 meters		77.004
Pressed air tube diameter 6 mm 2,5 meters		77.005
Pencil for pressed air		77.018
Brush for vacuum		77.019



Double vacuum and pressed air system

Double vacuum and pressed air system with support and counterweight. Delivered without brushes or pencils

Double vacuum and pressed air system	77.014
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Pass-cables rectangular swivelling

Aluminium pass-cables rectangular with swivelling lid and brush.

Length mm	Width mm	Order no
240	100	200.063



Mediabox

Swivelling box with electric sockets and data plugs. One-sided opening. 3 different executions.

Execution	Réf.
3x sockets 220V, 2x RJ45	200.301
3x sockets 220V, 1x VGA 15 poles	200.302
3x sockets 220V, 2x USB	200.303

Diverse



Plate for fixing the vice

The steel plate is fixed to the benchtop. The wooden peg is fixed in the front of the benchtop and is removable.

	Order no
Plate for the vice	77.007
Counterplate for the vice in wood or formica	77.008



CPU holder

	Order No.
CPU holder	77.015

Wortops for watchmakers



Laminate

Workbench top in 30 mm thick wooden working surface faced with laminate. A 2 mm round border of black PVC is fixed to each edge on the top. The worktop is equipped with holes for fixing a lamp and a cutting-out is provide to receive the skin apron and the sold plate.

Colour: light grey NCS S 1500-N

Width mm	Depth mm	Thickness mm	Order no
1230	680	30	64.060
1430	680	30	64.061



Beechwood

Workbench top in 40 mm thick plain beechwood. A 2 mm round border of black PVC is fixed to each edge on the top. The worktop is also equipped with holes for fixing a lamp and a cutting-out is provide to receive the skin apron and the sold plate.

Width mm	Depth mm	Thickness mm	Order no.
1230	680	40	64.062
1430	680	40	64.063

Lighting

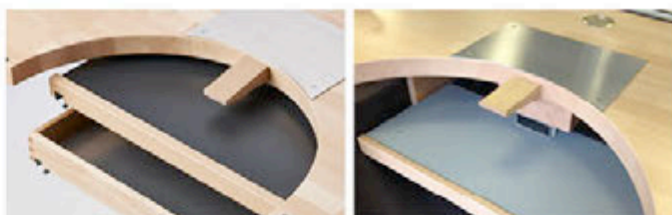


Hanging lighting system for jeweler

Special lighting system for jeweler bench. Powered with 2 tube 2 x 36 Watt/230 Volts, this lamp brings the optimal light on the surface. Adjustable in height.

Width mm	Power Watt	Tension Volt	Order no
700	72	230	77.011

Accessories



Drawer and extensible shelf

Drawer with steel bottom and extension shelf with heat resistant surface will bring a maximum comfort for the soldering.

	Order no
Drawer with extensible shelf in Eternit	77.012
Only extensible shelf in Eternit	77.016



Skin apron in leather for jeweler

Skin apron in leather for jeweler bench. Fixed under the worktop with screws.

	Order no
Skin apron	77.009



Steel plate with peg

The steel plate is fixed to the benchtop. The wooden peg is fixed in the front of the benchtop and is removable.

	Réf.
Steel plate with peg	77.013



Vacuum system for Jewellers

Vacuum system to fix under the benchtop with activated carbon filter. Contains extensible arm with suction mechanism and gold filter.

	Réf.
Vacuum system for jewelers	77.017

CHAIRS FOR WATCHMAKERS AND JEWELLERS



Swivel chair

A swivel chair with gas cylinder-powered height adjustment. The backrest can be tilted and the height adjusted. Mounted on runners or on castors for hard floors according to choice. Seat and backrest in multi-layered beechwood. Velcro strip under the seat for fixing a removable cushion. Colour: foot – black, seat and backrest – dark brown

Adjustable height mm	Order no.
420 – 620	78.001
550 – 800 avec repose-pieds	78.002

Removable cushion

The removable cushion is fixed thanks to a velcro and eyelets on the seat of the chair. The Hi-Tech material cushion cover can be removed for cleaning. Colour: according to our collection

	Order no.
Removable cushion for seat	78.004
Removable cushion for backrest	78.005



Tec profile PU chair

Swivel chair in black PU. Mounted on runners or castors for hard floors according to choice. Seat and backrest in black PU.

Mechanism	Order no.
Standard 440 – 600 mm	78.034
Permanent contact 440-600mm	78.035
Synchron with seat tilt and seat depth adjustments 440 – 600 mm	78.036



Swivel chair

A swivel chair with gas cylinder-powered height adjustment. The backrest can be tilted and the height adjusted. Mounted on runners or on castors for hard floors according to choice. Seat and backrest in black PU.

Adjustable height mm	Order no.
420 – 620	78.015
650 – 800 With Footrest	78.016



Tec Profil wood chair

A swivel chair with gas cylinder –powered height adjustment. Standard mechanism, backrest can be tilted. Mounted on runners or castors for hard floors according to choice. Seat and backrest in beechwood.

Adjustable height mm	Order no.
410 – 580	78.030
550 – 800 with footrest	78.031

DRAWER CABINETS

Drawer cabinets for keeping small parts and auxiliary materials ready to hand. They are the best guarantee of value preservation and efficient use of highgrade materials. They may be fixed under a workbench, placed beside a workplace or mounted on castors for mobility.

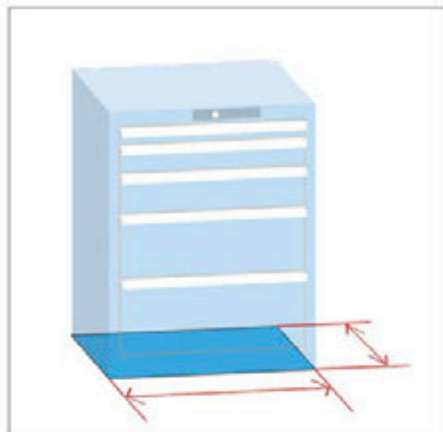
Individual assembly meets all requirements. The optimum drawer cabinet can be assembled for every purpose.



DRAWER CABINETS

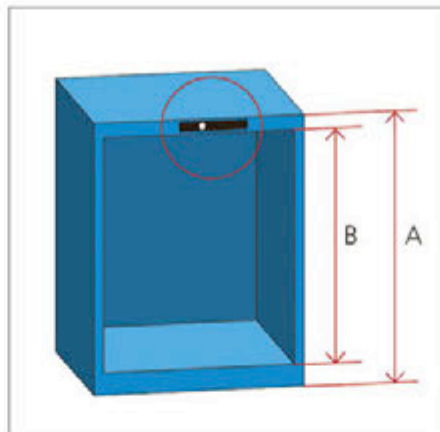
CONFIGURATION INSTRUCTION

Configuration instructions: this is how to put your drawer cabinet together.



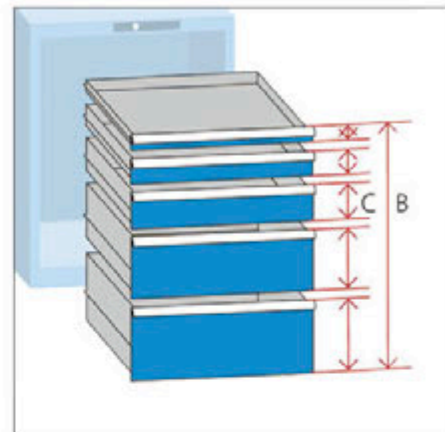
1. Selection of the cabinet base area

The first step is the selection of the cabinet base area. It can be indicated in millimetres (width x depth) or units (E x E). The measurements E x E indicate which drawers match which housings.



2. Selection of housing and locking system

After selecting a base area you can specify the housing. Different heights are available for every floor plan. The selection of housing always includes the choice of the desired locking system and colour.



3. Selection of drawers

Determine the front height, carrying capacity, and colour of the drawers. The sum total of the front heights C must correspond to the clear height B (refer to figure in point 2). Please also select the type of safety catch.



4. Selection of accessories

The drawer cabinet can be combined with hinged door, plain shelves and pull-out shelves. Further housing accessories (cover, base, wheels and push handle for mobile cabinets) are also available. Mobile cabinets must be fitted with a drawer safety catch.



5. Selection of partition material

Partition material for drawers is usually ordered as a set. The available selection is large. Please note: The partition material must match the drawer height and useable dimension.

DRAWER CABINETS

COMPONENT PARTS 18x27E



Cabinet housing

Type	Clear height mm	Width mm	Depth mm	Height mm	Key Lock Order no.	Lock without cylinder Order no.
B 400 N	200	411	572	283	71.059	71.000
B 401 N	300	411	572	383	71.060	71.001
B 402 N	450	411	572	533	71.061	71.002
B 404 N	550	411	572	650	71.062	71.003
B 403 N	600	411	572	700	71.063	71.004
B 409 N	900	411	572	1000	71.064	71.005



Drawers

Front height mm	Useful height mm	Carrying capacity * kg	Standard-model Order no.	With drawer safety catch on right Order no.
50	32,5	75	72.000	72.110
75	57,5	75	72.001	72.111
100	82,5	75	72.002	72.112
150	132,5	75	72.003	72.113
200	182,5	75	72.004	72.114
300	282,5	75	72.005	72.115

Blank labels 210 x 22 mm / 70 x 22 mm **18.784**

For conversion: drawer safety catch on right **13.902**

Useful width of drawers 306 mm = 18 units of 17 mm

Useful depth of drawers 459 mm = 27 units of 17 mm

* Carrying capacity with evenly distributed load

All drawers with full extension

The sum total of the front heights of all the drawers must correspond to the clear height of the cabinet.



Pull-out shelf/adjustable shelf

Installation height mm	Useful width mm	Useful depth mm	Carrying capacity kg	Pull-out shelf Order no.	Adjustable shelf Order no.
75	281	459	75	74.004	—
75	345	465	75	—	74.005



Hinged doors

Front height mm	Description	Hinged at right Order no.
450	without cylinder lock	74.110
600	without cylinder lock	74.111
Cylinder		222.376



Cover

	Width mm	Depth mm	Height mm	Order no.
With raised edges on 3 sides, with ribbed mat	411	572	20	74.023
Ribbed mat separate	406	567	3	74.012



Housing base

	Width mm	Depth mm	Height mm	Order no.
Base	411	572	50	74.045
	411	572	100	74.046



Mobile model

	Ø mm	Order no.
Retainer top with raised edges, 4-sided, incl. ribbed mat (black) and push handle	—	74.034
Pair of castor supports, with nylon roller set	100	74.071
Pair of castor supports, with rubber roller set	100	74.072

Notes

— Colours according to colour chart

DRAWER CABINETS

ORDERING EXAMPLES 18x27E

Cabinet size

Width: 411 mm
Depth: 572 mm

Useful drawer dimension

18 x 27 units of 17 mm = 306 x 459 mm, 0.14 m²



Type B 400 N	Height 283 mm
Description	Order no.
2 drawers	78.400



Type B 400 N	Height 283 mm
Description	Order no.
2 drawers	78.402



Type B 401 N	Height 383 mm
Description	Order no.
3 drawers	78.404



Type B 401 N	Height 383 mm
Description	Order no.
4 drawers	78.410



Type B 402 N	Height 533 mm
Description	Order no.
5 drawers	78.416



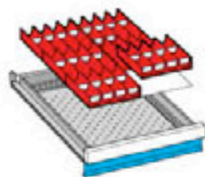
Type B 402 N	Height 533 mm
Description	Order no.
5 drawers	18.024

DRAWER CABINETS

DRAWER PARTITION MATERIAL 18x27E

Useful drawer dimension

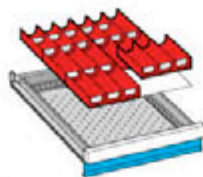
Width: 18E = 306 mm
Depth: 27E = 459 mm



Troughs

For front height mm	Order no.
50	80.377

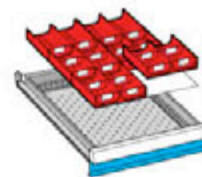
6 trough-shaped parts: 4 grooves
30 trough dividers: 4 grooves



Troughs

For front height mm	Order no.
50	80.378

6 trough-shaped parts: 3 grooves
20 trough dividers: 3 grooves



Troughs

For front height mm	Order no.
50	80.379

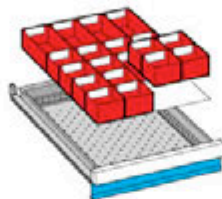
6 trough-shaped parts: 2 grooves
20 trough dividers: 2 grooves



Plastic boxes

For front height mm	Order no.
50	80.372
75	80.414

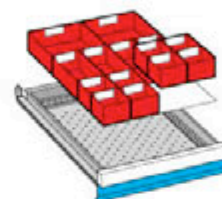
24 plastic boxes: 75 x 75 mm



Plastic boxes

For front height mm	Order no.
50	80.368
75	80.412

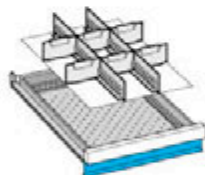
16 plastic boxes: 75 x 75 mm
4 plastic boxes: 75 x 150 mm



Plastic boxes

For front height mm	Order no.
50	80.370
75	80.413

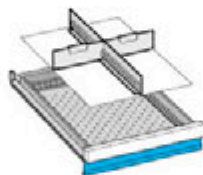
8 plastic boxes: 75 x 75 mm
4 plastic boxes: 75 x 150 mm
2 plastic boxes: 150 x 150 mm



Dividers

For front height mm	Order no.
50	80.639
75	80.640
100	80.641
150	80.642

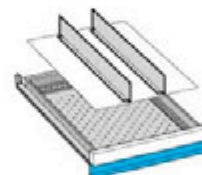
2 slotted partitions: 27E
6 dividers: 6E



Dividers

For front height mm	Order no.
50	80.643
75	80.644
100	80.645
150	80.646
200	80.647
300	80.648

1 slotted partition: 27E
2 dividers: 9E



Dividers

For front height mm	Order no.
75	100.315
100	100.130
150	100.131
200	100.132

2 plain partitions: 27E

Notes

E = Units of 17 mm

Component parts refer to pages 31-32

DRAWER CABINETS

COMPONENT PARTS 18x36E



Cabinet housing

Type	Clear height mm	Width mm	Depth mm	Height mm	Key Lock Order no.	Lock without cylinder Order no.
B 410 N	200	411	725	283	71.065	71.006
B 411 N	300	411	725	383	71.066	71.007
B 412 N	450	411	725	533	71.067	71.008
B 414 N	550	411	725	650	71.068	71.009
B 413 N	600	411	725	700	71.069	71.010



Drawers

Front height mm	Useful height mm kg	Carrying capacity *	Standard-model Order no.	With drawer safety catch on right Order no.
50	32,5	75	72.006	72.116
75	57,5	75	72.007	72.117
100	82,5	75	72.008	72.118
150	132,5	75	72.009	72.119
200	182,5	75	72.010	72.120
300	282,5	75	72.011	72.121

Blank labels 210 x 22 mm / 70 x 22 mm **18.784**

For conversion: drawer safety catch on right **13.902**

Useful width of drawers 306 mm = 18 units of 17 mm

Useful depth of drawers 612 mm = 36 units of 17 mm

* Carrying capacity with evenly distributed load

All drawers with full extension

The sum total of the front heights of all the drawers must correspond to the clear height of the cabinet.



Pull-out shelf/adjustable shelf

Installation height mm	Useful width mm	Useful depth mm	Carrying capacity kg	Pull-out shelf Order no.	Adjustable shelf Order no.
75	281	612	75	74.006	—
75	345	618	75	—	74.007



Hinged doors

Front height mm	Description	Hinged at right Order no.
450	with cylinder lock	74.000
600	with cylinder lock	74.001

Standard model is fitted with a central locking system.



Cover

	Width mm	Depth mm	Height mm	Order no.
With raised edges on 3 sides, with ribbed mat	411	725	20	74.024
Ribbed mat separate	406	720	3	74.013



Housing base

	Width mm	Depth mm	Height mm	Order no.
Base	411	725	50	74.047
	411	725	100	74.048



Mobile model

	Ø mm	Order no.
Retainer top with raised edges, 4-sided, incl. ribbed mat (black) and push handle	—	74.035
Pair of castor supports, with nylon roller set	100	74.073
Pair of castor supports, with rubber roller set	100	74.074

Notes

— Colours according to colour chart

DRAWER CABINETS

ORDERING EXAMPLES 18x36E

Cabinet size

Width: 411 mm
Depth: 725 mm

Useful drawer dimension

18 x 36 units of 17 mm = 306 x 612 mm, 0.18 m²



Type B 410 N	Height 283 mm
Description	Order no.
2 drawers	78.431



Type B 410 N	Hauteur 283 mm
Equipement	Réf.
2 tiroirs	78.433



Type B 410 N	Height 283 mm
Description	Order no.
2 drawers	78.437



Type B 411 N	Height 383 mm
Description	Order no.
3 drawers	78.439



Type B 412 N	Height 533 mm
Description	Order no.
5 drawers	18.146



Type B 414 N	Height 650 mm
Description	Order no.
1 drawer	18.459
1 door 450 mm, hinged at right	
1 pull-out shelf	

Notes

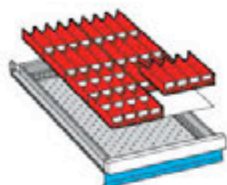
- All drawers with full extension
- Drawer carrying capacity 75 kg
- Colours according to colour chart

DRAWER CABINETS

DRAWER PARTITION MATERIAL 18x36E

Useful drawer dimension

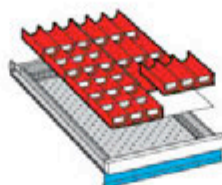
Width: 18E = 306 mm
Depth: 36E = 612 mm



Troughs

For front height mm	Order no.
50	80.618

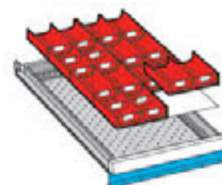
8 trough-shaped parts: 4 grooves
40 trough dividers: 4 grooves



Troughs

For front height mm	Order no.
50	80.619

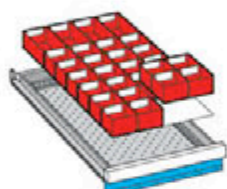
8 trough-shaped parts: 3 grooves
30 trough dividers: 3 grooves



Troughs

For front height mm	Order no.
50	80.620

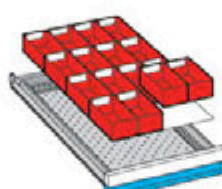
8 trough-shaped parts: 2 grooves
20 trough dividers: 2 grooves



Plastic boxes

For front height mm	Order no.
50	80.621
75	80.622

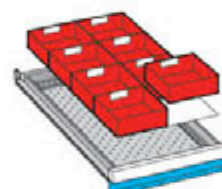
24 plastic boxes: 75 x 75 mm
4 plastic boxes: 75 x 150 mm



Plastic boxes

For front height mm	Order no.
50	80.623
75	80.624
100	80.625

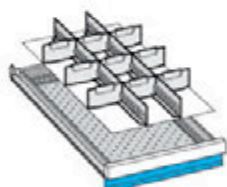
16 plastic boxes: 75 x 150 mm



Plastic boxes

For front height mm	Order no.
50	80.626
75	80.627
100	80.628

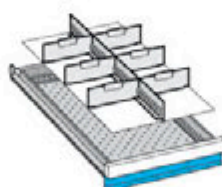
8 plastic boxes: 150 x 150 mm



Dividers

For front height mm	Order no.
50	80.629
75	80.630
100	80.631
150	80.632

2 slotted partitions: 36E
9 dividers: 6E



Dividers

For front height mm	Order no.
50	80.633
75	80.634
100	80.635
150	80.636
200	80.637
300	80.638

1 slotted partition: 36E
6 dividers: 9E



Dividers

For front height mm	Order no.
75	100.265
100	100.266
150	100.267
200	100.268

2 plain partitions: 36E

Notes

E = Units of 17 mm

Component parts refer to pages 31-32

DRAWER CABINETS

COMPONENT PARTS 36x36E



Cabinet housing

Type	Clear height mm	Width mm	Depth mm	Height mm	Key Lock Order no.	Lock without cylinder Order no.
B 12 N	600	717	725	700	71.090	71.031
B 35 N	700	717	725	800	71.091	71.032
B 32 N	750	717	725	850	71.092	71.033
B 13 N	900	717	725	1000	71.093	71.034
B 34 N	1050	717	725	1150	71.094	71.035
B 14 N	1225	717	725	1325	71.095	71.036
B 33 N	1350	717	725	1450	71.096	71.037
B 15 N	1525	717	725	1625	71.097	71.038



Drawers

Front height mm	Useful height mm	Carrying capacity * kg	Standard-model Order no.	With drawer safety catch on right Order no.
50	32,5	75	72.057	72.167
75	57,5	75	72.058	72.168
100	82,5	75	72.060	72.170
125	107,5	75	72.062	72.172
150	132,5	75	72.064	72.174
200	182,5	75	72.066	72.176
250	232,5	75	72.068	72.178
300	282,5	75	72.070	72.180
Blank labels 210 x 22 mm / 70 x 22 mm				18.784
For conversion: drawer safety catch on right				13.902

Useful width of drawers 612 mm = 36 units of 17 mm

Useful depth of drawers 612 mm = 36 units of 17 mm

* Carrying capacity with evenly distributed load

All drawers with full extension

The sum total of the front heights of all the drawers must correspond to the clear height of the cabinet.



Cover

	Width mm	Depth mm	Height mm	Order no.
With raised edges on 3 sides, with ribbed mat	717	725	20	74.028
Ribbed mat separate	712	720	3	74.017



Housing base

	Width mm	Depth mm	Height mm	Order no.
Base	717	693	50	74.055
2-way pallet base/2-way forklift base	717	659	100	74.062
Base cover	717	—	100	74.066



Mobile model

	Ø mm	Order no.
Retainer top with raised edges, 4-sided, incl. ribbed mat (black) and push handle	—	74.039
Pair of castor supports, with nylon roller set	100	74.073
Pair of castor supports, with rubber roller set	100	74.074
Pair of castor supports, with rubber roller set	160	74.076

Notes

— Colours according to colour chart

DRAWER CABINETS

ORDERING EXAMPLES 36x36E

Cabinet size

Width: 717 mm
Depth: 725 mm

Useful drawer dimension

36 x 36 units of 17 mm = 612 x 612 mm, 0.37 m²



Type B 32 N	Height 850 mm
Description	Order no.
7 drawers	13.912



Type B 32 N	Height 850 mm
Description	Order no.
7 drawers	13.913



Type B 13 N	Height 1000 mm
Description	Order no.
8 drawers	14.666



Type B 13 N	Height 1000 mm
Description	Order no.
8 drawers	13.926



Type B 13 N	Height 1000 mm
Description	Order no.
9 drawers	13.919



Type B 13 N	Height 1000 mm
Description	Order no.
9 drawers	13.920



Type B 13 N	Height 1000 mm
Description	Order no.
10 drawers	13.921



Type B 13 N	Height 1000 mm
Description	Order no.
12 drawers	13.139



Type B 13 N	Height 1000 mm
Description	Order no.
9 drawers	18.424

Notes

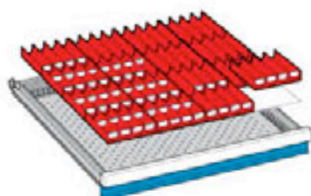
- All drawers with full extension
- Drawer carrying capacity 75 kg
- Colours according to colour chart

DRAWER CABINETS

DRAWER PARTITION MATERIAL 36x36E

Useful drawer dimension

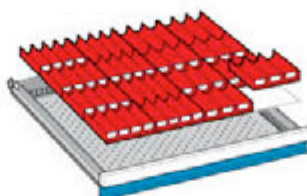
Width: 36E = 612 mm
Depth: 36E = 612 mm



Troughs

For front height mm	Order no.
50	100.317

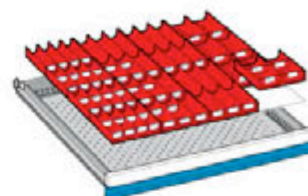
16 trough-shaped parts: 4 grooves
70 trough dividers: 4 grooves



Troughs

For front height mm	Order no.
50	100.318

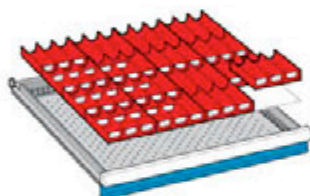
8 trough-shaped parts: 4 grooves
30 trough dividers: 4 grooves
8 trough-shaped parts: 3 grooves
20 trough dividers: 3 grooves



Troughs

For front height mm	Order no.
50	100.319

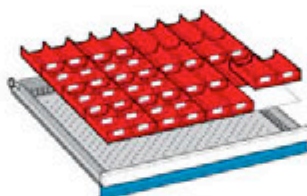
4 trough-shaped parts: 4 grooves
30 trough dividers: 4 grooves
8 trough-shaped parts: 3 grooves
20 trough dividers: 3 grooves
4 trough-shaped parts: 2 grooves
10 trough dividers: 2 grooves



Troughs

For front height mm	Order no.
50	100.320

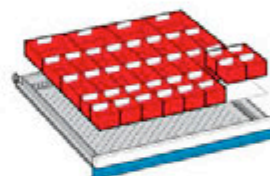
16 trough-shaped parts: 3 grooves
60 trough dividers: 3 grooves



Troughs

For front height mm	Order no.
50	100.322

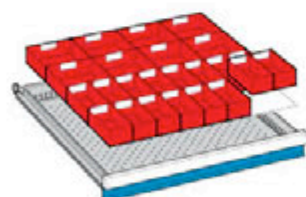
16 trough-shaped parts: 2 grooves
40 trough dividers: 2 grooves



Plastic boxes

For front height mm	Order no.
50	100.380
75	100.381

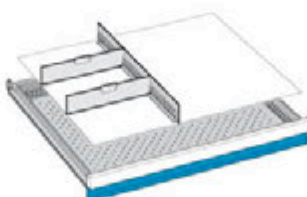
16 plastic boxes: 75 x 75 mm
16 plastic boxes: 150 x 75 mm
4 plastic boxes: 150 x 150 mm



Plastic boxes

For front height mm	Order no.
50	100.389
75	100.390
100	100.391

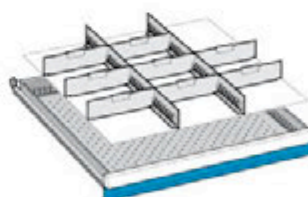
16 plastic boxes: 150 x 75 mm
8 plastic boxes: 150 x 150 mm



Dividers

For front height mm	Order no.
100	100.354
150	100.355
200	100.356
250	80.688
300	100.357

1 slotted partition: 36E
2 dividers: 18E



Dividers

For front height mm	Order no.
75	100.348
100	100.349
150	100.350
200	100.351

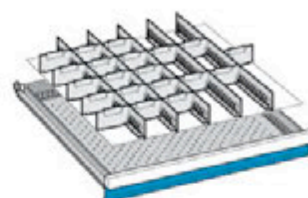
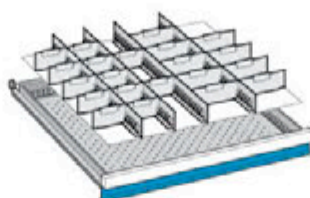
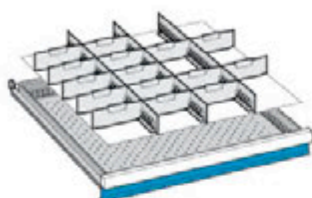
2 slotted partitions: 36E
8 dividers: 12E

DRAWER CABINETS

DRAWER PARTITION MATERIAL 36x36E

Useful drawer dimension

Width: 36E = 612 mm
Depth: 36E = 612 mm



Dividers

For front height mm	Order no.
75	100.343
100	100.344
150	100.345
200	100.346
250	80.689

3 slotted partitions: 36E
15 dividers: 9E

Dividers

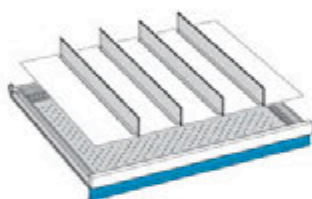
For front height mm	Order no.
50	100.333
75	100.334
100	100.335

4 slotted partitions: 36E
12 dividers: 6E
9 dividers: 9E

Dividers

For front height mm	Order no.
50	100.329
75	100.330
100	100.331

5 slotted partitions: 36E
20 dividers: 6E



Dividers

For front height mm	Order no.
75	100.368
100	100.369
150	100.370
200	100.371
250	80.690

4 plain partitions: 36E

Notes

E = Units of 17 mm

Component parts refer to pages 31-32

DRAWER CABINETS

COMPONENT PARTS 54x27E



Cabinet housing

Type	Clear height mm	Width mm	Depth mm	Height mm	Key Lock Order no.	Lock without cylinder Order no.
B 52 N	600	1023	572	700	71.102	71.043
B 54 N	750	1023	572	850	71.103	71.044
B 55 N	900	1023	572	1000	71.104	71.045
B 58 N	1350	1023	572	1450	71.105	71.046



Drawers

Front height mm	Useful height mm	Carrying capacity * kg	Standard-model Order no.	With drawer safety catch on right Order no.
50	32,5	75	72.080	72.190
75	57,5	75	72.505	72.524
100	82,5	75	72.506	72.525
125	107,5	75	72.507	72.526
150	132,5	75	72.508	72.527
200	182,5	75	72.509	72.528
250	232,5	200	72.086	72.196
300	282,5	200	72.087	72.197

Blank labels 210 x 22 mm / 70 x 22 mm **18.784**

For conversion: drawer safety catch on right **13.902**

Useful width of drawers 918 mm = 54 units of 17 mm

Useful depth of drawers 459 mm = 27 units of 17 mm

* Carrying capacity with evenly distributed load

All drawers with full extension

The sum total of the front heights of all the drawers must correspond to the clear height of the cabinet.



Cover

	Width mm	Depth mm	Height mm	Order no.
With raised edges on 3 sides, with ribbed mat	1023	572	20	74.030
Ribbed mat separate	1018	567	3	74.019



Housing base

	Width mm	Depth mm	Height mm	Order no.
Base	1023	540	50	74.057
2-way pallet base/2-way forklift base	1023	506	100	74.064
Base cover	1023	—	100	74.068



Mobile model

	Ø mm	Order no.
Retainer top with raised edges, 4-sided, incl. ribbed mat (black) and push handle	—	74.041
Pair of castor supports, with nylon roller set	100	74.077
Pair of castor supports, with rubber roller set	100	74.078
Pair of castor supports, with rubber roller set	160	74.079

Notes

— Colours according to colour chart

DRAWER CABINETS

ORDERING EXAMPLES 54x27E

Cabinet size

Width: 1023 mm
Depth: 572 mm

Useful drawer dimension

54 x 27 units of 17 mm = 918 x 459 mm, 0.42 m²



Type B 52 N	Height 700 mm
Description	Order no.
4 drawers	12.249



Type B 52 N	Height 700 mm
Description	Order no.
5 drawers	12.251



Type B 52 N	Height 700 mm
Description	Order no.
6 drawers	12.252



Type B 54 N	Height 850 mm
Description	Order no.
5 drawers	14.131



Type B 54 N	Height 850 mm
Description	Order no.
6 drawers	14.132



Type B 54 N	Height 850 mm
Description	Order no.
7 drawers	14.133



Type B 55 N	Height 1000 mm
Description	Order no.
6 drawers	14.135



Type B 55 N	Height 1000 mm
Description	Order no.
7 drawers	14.149



Type B 55 N	Height 1000 mm
Description	Order no.
8 drawers	14.138

Notes

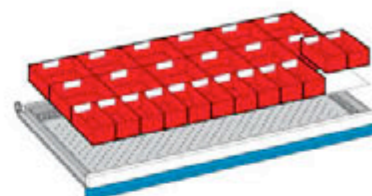
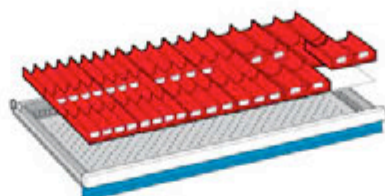
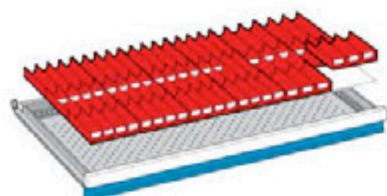
- All drawers with full extension
- Drawer carrying capacity 200 kg
- Colours according to colour chart

DRAWER CABINETS

DRAWER PARTITION MATERIAL 54x27E

Useful drawer dimension

Width: 54E = 918 mm
Depth: 27E = 459 mm



Troughs

For front height mm	Order no.
75	80.001

12 trough-shaped parts: 4 grooves
30 trough dividers: 4 grooves
6 trough-shaped parts: 3 grooves
10 trough dividers: 3 grooves

Troughs

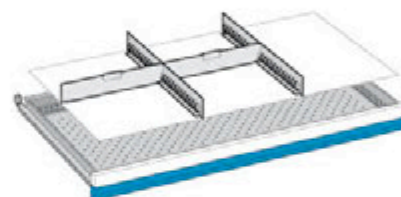
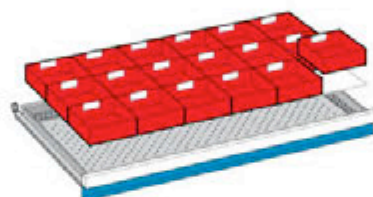
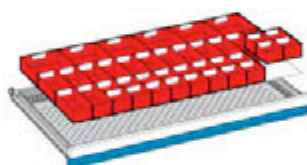
For front height mm	Order no.
75, 100, 125	80.002

6 trough-shaped parts: 4 grooves
20 trough dividers: 4 grooves
6 trough-shaped parts: 3 grooves
10 trough dividers: 3 grooves
6 trough-shaped parts: 2 grooves
10 trough dividers: 2 grooves

Plastic boxes

For front height mm	Order no.
50	80.045
75	80.046
100, 125	80.047

12 plastic boxes: 150 x 75 mm
12 plastic boxes: 150 x 150 mm



Plastic boxes

For front height mm	Order no.
50	80.043
75	80.044

20 plastic boxes: 75 x 75 mm
14 plastic boxes: 150 x 75 mm
6 plastic boxes: 150 x 150 mm

Plastic boxes

For front height mm	Order no.
50	80.419
75	80.049
100, 125	80.050

18 plastic boxes: 150 x 150 mm

Dividers

For front height mm	Order no.
50	80.425
75	80.426
100, 125	80.427
150	80.428
200	80.429
250	80.430
300	80.431

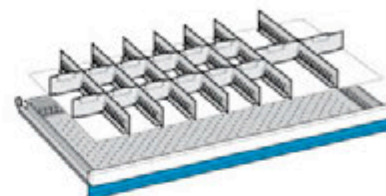
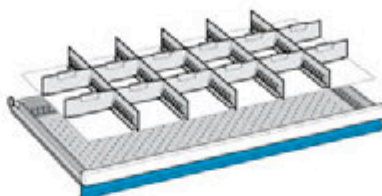
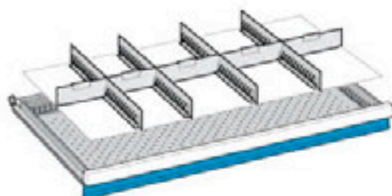
2 slotted partitions: 27E
2 dividers: 18E

DRAWER CABINETS

DRAWER PARTITION MATERIAL 54x27E

Useful drawer dimension

Width: 54E = 918 mm
Depth: 27E = 459 mm



Dividers

For front height mm	Order no.
50	80.015
75	80.016
100, 125	80.017
150	80.018
200	80.019
250	80.020
300	80.696

4 slotted partitions: 27E
2 dividers: 9E
3 dividers: 12E

Dividers

For front height mm	Order no.
50	80.009
75	80.010
100, 125	80.011
150	80.012
200	80.013
250	80.014
300	80.697

5 slotted partitions: 27E
12 dividers: 9E

Dividers

For front height mm	Order no.
50	80.003
75	80.004
100, 125	80.005

7 slotted partitions: 27E
12 dividers: 6E
2 dividers: 9E

Notes

E = Units of 17 mm

Component parts refer to pages 31-32

PARTITION MATERIAL

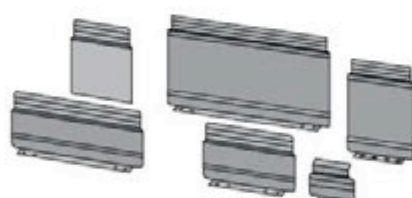
COMPONENT PARTS



Dividers							
Description	For front height	For front height	For front height	For front height	For front height	For front height	For front height
Length mm	50 mm	75 mm	100, 125 mm	150 mm	200 mm	250 mm	300 mm
304 (18E)	12.088	12.121	12.089	12.090	12.122	—	12.091
456 (27E)	80.237	80.121	80.127	80.133	80.139	80.222	—
610 (36E)	80.239	80.123	80.129	80.135	80.141	80.225	80.144
762 (45E)	80.541	80.542	80.543	80.544	80.545	80.546	80.547
915 (54E)	80.178	80.179	80.180	80.181	80.182	80.183	80.184
1085 (64E)	—	80.124	80.130	80.136	80.142	80.228	80.229
1323 (78E)	—	80.125	80.131	80.137	80.143	80.685	80.233



Slotted partitions							
Description	For front height	For front height	For front height	For front height	For front height	For front height	For front height
Length mm	50 mm	75 mm	100, 125 mm	150 mm	200 mm	250 mm	300 mm
304 (18E)	12.015	12.124	12.016	12.017	12.125	—	12.018
456 (27E)	80.085	80.089	80.095	80.101	80.107	80.220	80.111
610 (36E)	80.088	80.091	80.097	80.103	80.108	80.221	80.112



Dividers for slotted partitions							
Description	For front height	For front height	For front height	For front height	For front height	For front height	For front height
Length mm	50 mm	75 mm	100, 125 mm	150 mm	200 mm	250 mm	300 mm
31 (2E)	100.836	—	—	—	—	—	—
48 (3E)	100.837	100.848	100.859	—	—	—	—
65 (4E)	100.838	100.849	100.860	—	—	—	—
82 (5E)	100.839	100.850	100.861	—	—	—	—
98 (6E)	100.840	100.851	100.862	100.870	—	—	—
116 (7E)	100.841	100.852	100.863	100.871	100.982	—	—
133 (8E)	100.842	100.853	100.864	100.872	100.878	123.447	—
149 (9E)	100.843	100.854	100.865	100.873	100.879	123.448	100.884
167 (10E)	100.844	100.855	100.866	100.874	100.880	123.449	100.885
201 (12E)	100.845	100.856	100.867	100.875	100.881	123.451	100.886
252 (15E)	100.846	100.857	100.868	100.876	100.882	123.454	100.887
303 (18E)	100.847	100.858	100.869	100.877	100.883	123.457	100.888

PARTITION MATERIAL

COMPONENT PARTS



Trough-shaped parts

Description	2 troughs	3 troughs	4 troughs
153 mm (9E) x 153 mm (9E) x 27 mm	100.156	100.157	100.158



Trough dividers

Number	For 2 troughs	For 3 troughs	For 4 troughs
10 pcs.	134.020	134.040	134.044



Plastic boxes

Height mm	Depth mm	Width mm	Description	For front height 50 mm	For front height 75 mm	For front height 100, 125 mm
26	75	75	*	100.073	–	–
26	75	75	–	100.077	–	–
26	75	150	–	100.079	–	–
26	150	150	–	100.075	–	–
46	75	75	–	–	100.076	–
46	75	150	–	–	100.078	–
46	100	50	**	–	146.202	–
46	150	150	–	–	100.074	–
71	75	150	–	–	–	100.081
71	150	150	–	–	–	100.080

* With fixed centre partition

** With single partition possibility 1x



Plastic boxes with lid

Height mm	Depth mm	Width mm	
27	24	56	79.001
27	56	56	79.002



Blisters for parts

Height mm	Depth mm	Width mm	
16	612	27	79.003
16	459	27	79.004

WORKBENCHES

The classical workplace. With its variety of possible combinations, this system enables practical, space-saving workplace configurations. The organizational possibilities offered

by its drawers, vice and support consoles, and multi-purpose back panels, ensure optimum working conditions based on ergonomic insights.



WORKBENCHES

WORKBENCH TOPS

Beech tops, 50 mm thickness

Steam-treated beech strips, 3 layers waterproof, cross-glued, edges bevelled, surface planed and sealed with biological hard wax. Hard wax totally resistant to solvents, spray water, dirt and largely resistant to oil and grease.



Tops

Nominal depth mm	Top length mm	Order no.
750	1250	40.000
	1500	40.001
	1750	40.002
	2000	40.003
	2500	40.004
	3000	40.005
800	1250	40.996
	1500	39.015
	1750	39.016
	2000	39.017
	2500	39.018
	3000	39.019



With angled steel edge protection at front

Nominal depth mm	Top length mm	Order no.
750	1250	40.012
	1500	40.013
	1750	40.014
	2000	40.015
	2500	40.016
	3000	40.017
800	1250	40.998
	1500	39.329
	1750	39.330
	2000	39.331
	2500	39.332
	3000	39.333



With rear panel

Rear panel height from surface of workbench top 100 mm, thickness 19 mm. Rear panel from MDF (medium density fibreboard).

Nominal depth mm	Top length mm	Order no.
750	1250	40.006
	1500	40.007
	1750	40.008
	2000	40.009
	2500	40.010
	3000	40.011
800	1250	40.997
	1500	39.783
	1750	39.784
	2000	39.785
	2500	39.786
	3000	39.787



With angled steel edge protection at front and rear panel

Rear panel height from surface of workbench top 100 mm, thickness 19 mm. Rear panel from MDF (medium density fibreboard).

Nominal depth mm	Top length mm	Order no.
750	1250	
	1500	
	1750	
	2000	
	2500	
	3000	
800	1250	
	1500	
	1750	
	2000	
	2500	
	3000	

Notes

Other workbench top specifications and dimensions on request.

WORKBENCHES

WORKBENCH TOPS

Hard laminate tops, 40 mm thickness

Workbench top resistant to most chemicals and an easy-to-clean structured surface. Top finished in hard laminate (HPL 0.7 mm, DIN 16 926 / EN 438). Centre core of stiff compressed chipboard, almost distortion free. Quality class E1 (DIN 68 761). Backed with laminated.



Tops green

Back laminated, with black adhesive edging.
Laminate colour: top green 293

Nominal depth mm	Top length mm	Order no.
750	1500	39.053
	2000	39.054
	2500	39.105
	3000	39.055
800	1500	39.102
	2000	39.103
	2500	39.106
	3000	39.104



Tops light grey

Back laminated, with grey adhesive edging.
Laminate colour: top light grey NCS S 1500-N

Nominal depth mm	Top length mm	Order no.
750	1500	39.082
	2000	39.083
	2500	39.134
	3000	39.084
800	1500	39.052
	2000	39.076
	2500	39.135
	3000	39.086

Notes

Other workbench top specifications and dimensions on request.

WORKBENCHES

COMPONENT PARTS

Workbench leg assemblies, fixed



Fixed-height and adjustable-height leg assemblies

The workbench assembly is a strong sheet steel design of welded, pressed-steel profiles with holes for securing the workbench top. Holes are also provided in the base for anchoring to the floor.

Specification: sheet steel. Colour: according to colour chart

Type	Width mm	Depth mm	Height mm	Carrying capacity kg	Réf.
J 6	80	725	800	400	43.111
J 4	80	725	850	400	43.179
J 5 *	80	725	700 – 1050	400	43.231
J 5 *	80	525	700 – 1050	400	211.154

* Height-adjustable at 25 mm increments

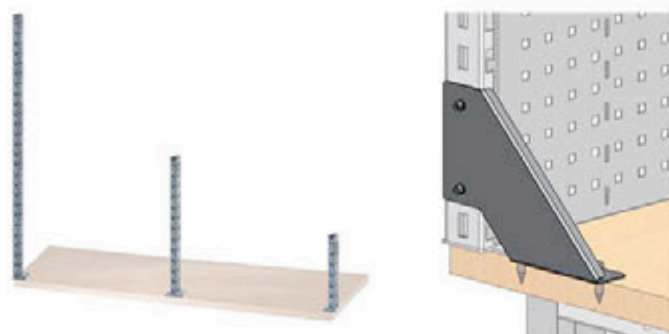
Fastening material

	Order no.
Fastening material without pre-assembly	39.326
Fastening material including pre-assembly	39.327

Notes

– Colours according to colour chart

Support pillars for mounting onto workbench tops



Support pillars for mounting onto workbench tops

The support pillars are available in three different heights and must be screwed on by customer directly onto the top surface using the fasteners provided. Load capacity 100kg. Fastening material included. Specification: steel profile, perforated on four sides in increments of 50mm, for attaching the superstructure components with minimal tools. Colour: according to colour chart. Min. top thickness 40 mm. Only suitable for mounting onto beech and Multiplex workbench tops.

Specification	Left	Centre	Right
Height/pillar, height mm	Art. no.	Art. no.	Art. no.
350	89.423	89.420	89.424
700	89.425	89.421	89.426
1400*	89.427	89.422	89.428

* A supporting bracket must be used in order to be able to benefit from the full load capacity (see below)

Supporting bracket for support pillar on the top

For the additional stabilisation of the support pillars on the workbench top. Must be used for side frames with a height of 1400. Specification: sheet steel. Colour: according to colour chart.

Specification	Art. no.
Left	89.433
Right	89.434



Support pillars for mounting to the workbench substructure

The support pillars are available in 3 different heights. Load capacity 150kg. A support profile is required for mounting. Fastening material included. Specification: steel profile, perforated on four sides in increments of 50mm, for attaching in the superstructure components almost without screws. In case of double workplaces the same support pillars are used for both sides. Colour: according to colour chart.

Side frame depth pillar mm	Nominal height at top thickness 40 mm	Nominal height at top 50 mm	Art. no.
1096	750	740	89.429
1696	1350	1340	89.430
1996	1650	1640	89.431

Support profiles for support pillars on substructures

The support profile is available in 6 different widths. Fastening material included. Pre-assembly excluded. Depending on the individual top depth/substructure combination, a depth adapter is required for each substructure in order to ensure accurate mounting. Specification: sheet steel. Colour: according to colour chart.

Width mm	Depth mm	Art. no.
1000	61.5	89.319
1500	61.5	89.300
2000	61.5	89.301
2500	61.5	89.302
3000 (2x1500)	61.5	89.320

Notes

Other workbench top specifications and dimensions on request.

WORKBENCHES

COMPONENT PARTS

Superstructures for workbenches

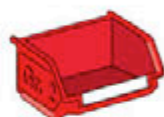


Superstructures for workbenches

For holding storage containers size 2, 3 and 4; can be hung on the support pillars without screws.

Model: sheet steel

Width mm	Height mm	Description	Order no.
750	85	For container sizes 2, 3 and 4	89.460
1000	85	For container sizes 2, 3 and 4	65.085



Storage containers for container strips

For hanging on the container strip mountings.

Model: Polyethylene

Width mm	Depth mm	Height mm	Description	Order no.
103	93	52	Size 2, red	80.737
103	93	52	Size 2, green	80.738
103	93	52	Size 2, blue	80.728
103	93	52	Size 2, yellow	80.768
103	168	76	Size 3, red	80.733
103	168	76	Size 3, green	80.724
103	168	76	Size 3, blue	80.729
103	168	76	Size 3, yellow	80.702
149	233	121	Size 4, red	80.734
149	233	121	Size 4, green	80.725
149	233	121	Size 4, blue	80.730
149	233	121	Size 4, yellow	80.721

Accessories for storage containers

Designation	Description	Number	Order no.
Labelling strips	For size 2	10 pcs.	80.739
Transparent film	For size 2	10 pcs.	80.740
Labelling strips	For size 3	10 pcs.	80.741
Transparent film	For size 3	10 pcs.	80.742
Labelling strips	For size 4	10 pcs.	88.105
Transparent film	For size 4	10 pcs.	88.106

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